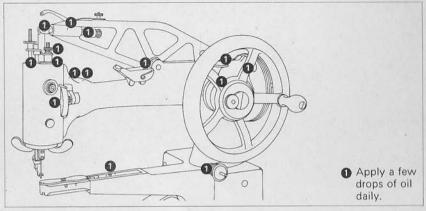
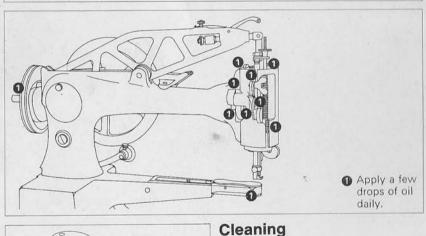
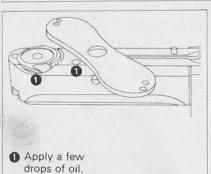
Operator's Guide

SINGER

#### Lubrication







Apply a drop of oil to the face of the shuttle.

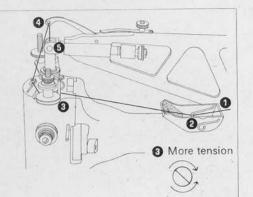
Using short bristled brush (not point of scissors or shears) remove lint or other waste from around the shuttle. Wipe the exterior of the machine with a soft cloth.

Use Singer Oil, Type 'B' or 'D' only.

## **Threading Needle**

#### For Stitching

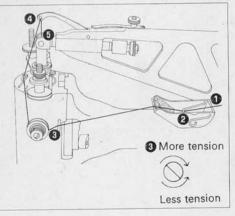
- 1 From unwinder 2 Under wire guide
- in oil cup.
- assembly (upper).
- 4 Through top eyelet.
- 3 Down centre of presser bar.

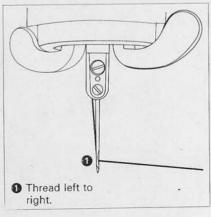


l ess tension

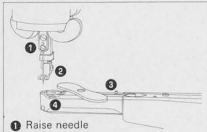
#### For Darning

- From unwinder
- O Under wire guide in oil cup.
- 3 Into tension assembly (lower).
- Through top eyelet.
- Down centre of presser bar.

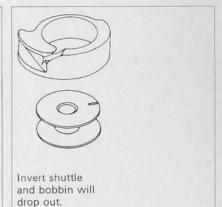




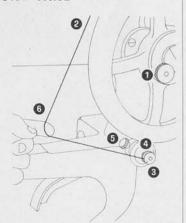
# **Bobbin Removal and Winding**



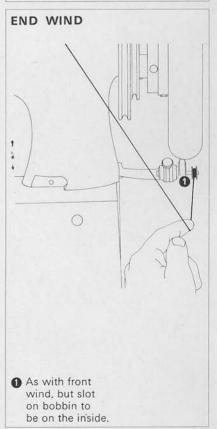
- bar.
- 2 Lift presser foot.
- Press lever and turn needle plate.
- Turn hand wheel till point of shuttle is at front. Lift shuttle out.





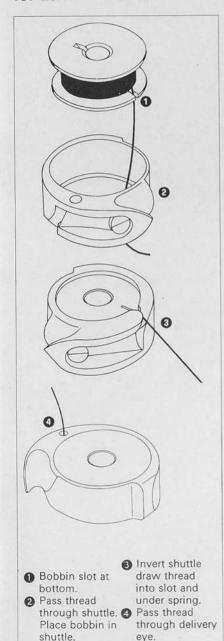


- Disengage hand wheel by extracting plunger.
- 2 Thread from unwinder.
- 3 Thread through hole in centre of bobbin. S Loosen screw and bring winder into
- Press bobbin onto spindle as far as it will go with slot to the outside.
- S Loosen screw and bring winder into contact with pulley.
- far as it will go twith slot to the outside. Turn pulley and guide thread as shown.

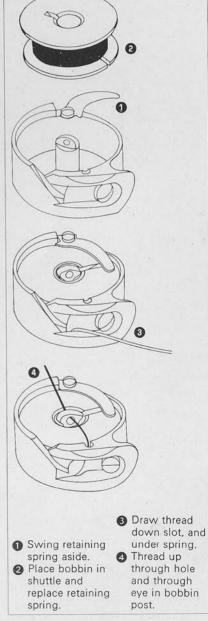


## **Threading Shuttle** for 29K71 and 29K73

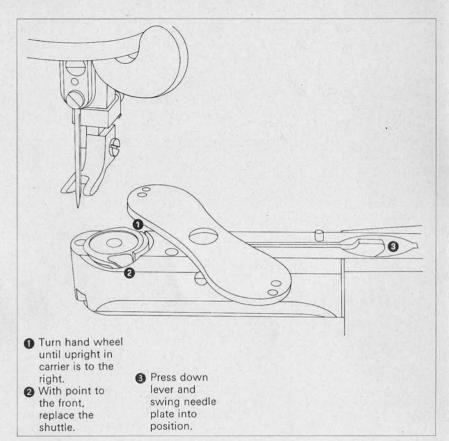
## **Threading Shuttle** for 29K72



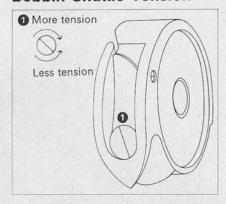
eye.



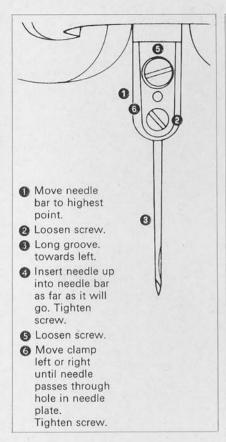
### **Shuttle Replacement**

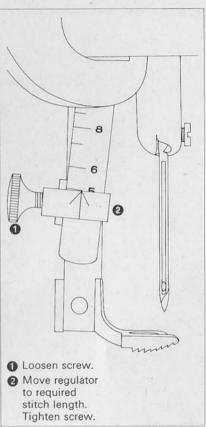


#### **Bobbin Shuttle Tension**



## Stitch Length

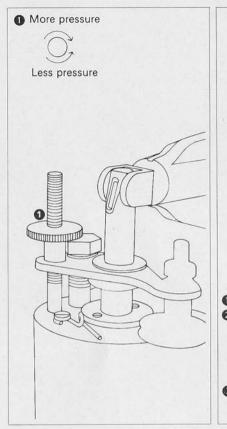


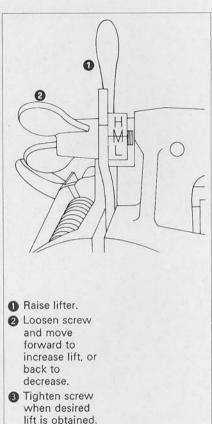


Use Singer needles, Catalogue numbers 3741, 3750 and 3752. The sizes determined by type of material to be sewn, fittings to be used and size of thread. Use left twist thread in needle and either left or right twist in bobbin.

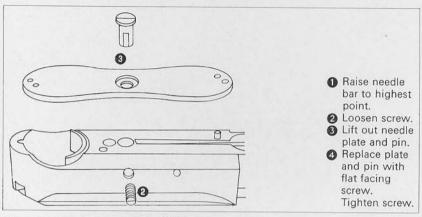
#### Presser Foot Pressure

#### **Presser Foot Lift**

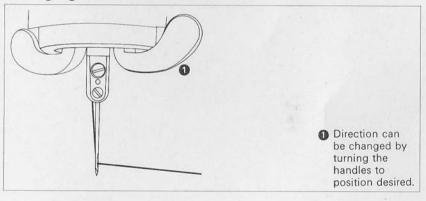




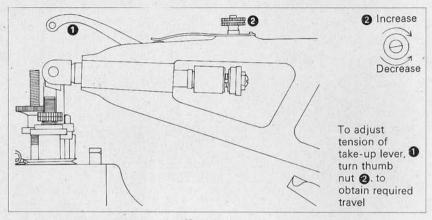
## **Changing Needle Plate**



## **Changing Direction of Feed**



# Regulating Take-up Lever with Regulator Indicator



# **Adjusting Regulator Indicator**

