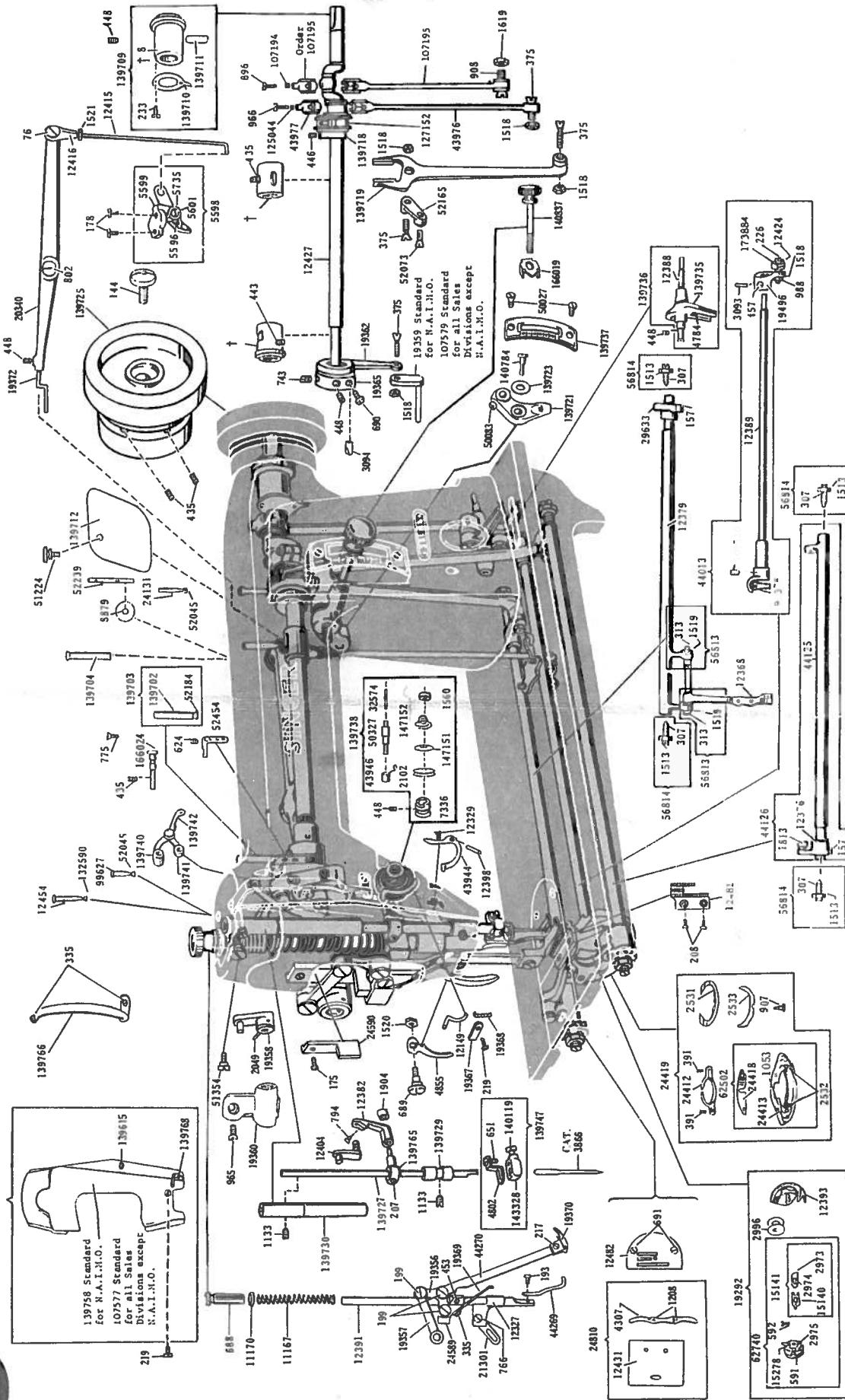




SINGER 331K5

97578 Standard
for all Sales
Visions except
A.I.N.O.



[†] Not supplied to Agencies

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Numerical List of Parts
for
Singer® Sewing Machines

Part No.	Description	Part No.	Description
76(819)	Knee or Foot Lifter Lifting Lever Connecting Rod Joint Hinge Screw	2974	Shuttle Bobbin Case Latch Lever Fulcrum Pin
146(801)	Arm Shaft Screw	2975	Shuttle Bobbin Case Latch Spring
157(811)	Feed Lifting Rock Shaft Crank Clamping Screw	2996	Oscillating Shaft Crank Pin
157(812)	Feed Rock Shaft Crank Clamping Screw	3093	Oscillating Shaft Crank Pin
173(804)	Lifting Presser Bar Guide Bracket Support Screw	3094	Thread Take-up Crik. Weige
178(805)	Knee or Foot Lifter Bell Crank Bracket Screw	4307	Thread Race Slide Spring
193(809)	Lifting Presser Bar Foot Screw	4784	Oscillating Rock Shaft Oil Pad
199(809)	Lifting Presser Bar Bell Crank Connecting Link Cap Screw	4802	Needle Bar Thread Guide
199(809)	Lifting Presser Bar Guide Bracket Cap Screw	4835	Lifting Presser Bar Lifter
207(805)	Vibrating Presser Bar Guide Bracket Cap Screw	5596	Knee or Foot Lifter Bell Crank
207(805)	Needle Bar Connecting Stud Clamping Screw	5598	Knee or Foot Lifter Bell Crank
208(830)	Feed Dog Screw	5599	Knee or Foot Lifter Bell Crank Bracket
217(809)	Vibrating Presser Foot Screw	5601	Knee or Foot Lifter Bell Crank Hinge Pin
219(809)	Face Plate Screw (Floor)	5735	Thread Take-up Spring Regulator
219(809)	Vibrating Presser Bar Cap Screw	7336	Arm Spool Pin Washer (Felt)
226(804)	Oscillating Shaft Crank Slide Block Cap Screw	8879	Lifting Presser Bar Spring (Felt)
233(805)	Arm Shaft Flanged Bushing (back) Oil Drip Screw	11167	Lifting Presser Bar Spring (Felt)
307(803)	Feed Lifting Rock Shaft Screw Centre	11217	Tension Thread Guard
313(803)	Feed Rock Shaft Screw Centre	12149	Lifting Presser Bar Lifter and Releasing Lever
313(803)	Feed Bar Screw Centre	12327	Bracket
335(809)	Vibrating Presser Bar Spring Screw	12329	Tension Releasing Lever Spring
335(813)	Thread Take-up Lever Guard Screw	12326	Feed Lifting Rock Shaft Crank
335(803)	Arm Shaft Bushing (intermediate) Set Screw	12376	Feed Lifting Rock Shaft Crank
335(803)	Feed Forked Connection Hinge Screw	12379	Feed Rock Shaft
375(803)	Feed Lifting Rock Shaft Crank Connecting Rod Hinge Screw	12382	Needle Bar Connecting Link with 794(805)
391(813)	Lifting Presser Bar Ball Crank Driving Arm Eccentric	12388	Oscillating Rock Shaft Hinge Pin
435(830)	Shuttle Bobbin Case Position Plate Screw	12389	Oscillating Shaft Crank Slide Lever Connecting Rod Joint
435(830)	Arm Shaft Bushing (back) Set Screw	12393	Lifting Presser Bar Throat
435(830)	Hushing Pulley Set Screw	12398	Tension Releasing Lever Hinge Pin
435(830)	Thread Take-up Lever Link Hinge Pin Set Screw	12404	Thread Take-up Cam
443(830)	Arm Shaft Bearing (front) Set Screw	12415	Knee or Foot Lifter Lifting Lever Connecting Rod Joint
446(830)	Feed and Feed Lifting Eccentric Position Plate Screw	12424	Oscillating Shaft Crank Slide Lever Connecting Rod Joint
448(830)	Arm Shaft Flanged Bushing (back) Set Screw	12427	Arm Shaft
448(830)	Knee or Foot Lifter Lifting Lever Set Screw	12431(815)	Thread Take-up Cam
448(830)	Needle Bar Crank and Lifting Eccentric Set Screw	12454	Knee or Foot Lifter Lifting Lever Connecting Rod Joint
448(830)	Oscillating Rock Shaft Hinge Pin Set Screw	12481	Arm Oil Tube with 1
453(830)	Thread Take-up Spring Regulator Set Screw	12482(850)	1590
453(830)	Lifting Presser Bar Guide Bracket Set Screw	13140	Feed Dog
591(806)	Shuttle Tension Regulating Set Screw	13141	Shuttle Bobbin Case (back)
624(830)	Shuttle Bobbin Case Latch Stop Screw	13278	Shuttle Tension Screw
624(830)	Thread Retainer Set Screw	13292	Shuttle, 1-11/16" dia.,
651(806)	Needle Bar Thread Guide Screw	62740	Lifting Presser Bar Ball Crank Connecting Link
689(809)	Pressure Regulating Thimb Screw	19356	Lifting Presser Bar Ball Crank Connecting Link
689(803)	Lifting Presser Bar Lifter Screw	19357	Lifting Presser Bar Ball Crank Connecting Link
743(830)	Shuttle Bar Crank and Lifting Eccentric with 648(830) and Thread Take-up Cam	19358	Lifting Presser Bar Ball Crank Connecting Link
691(805)	Shuttle Tension Regulating Set Screw	19367	Vibrating Presser Bar Cap
695(804)	Thread Take-up Cam Driving Arm Short	19368	Vibrating Presser Bar Cap (washable)
766(804)	Needle Bar Crank and Lifting Eccentric Position Screw	19370	Vibrating Presser Bar Spring
766(804)	Knee or Foot Lifter Lifting Lever Link Hinge Screw	19380	Vibrating Presser Bar Foot Pin
794(805)	Thread Take-up Lever Lamp Screw	19382	Oscillating Shaft Crank
794(805)	Needle Bar Connecting Link Adjusting Screw	19385	Knee or Foot Lifter Lifting Lever
807(804)	Crank Connecting Rod Cap Screw	743(830)	743(830)
908(804)	Shuttle Bar Back Spring Screw	19367	Vibrating Presser Bar Cap
908(804)	Crank Connecting Rod Hinge Screw	19368	Vibrating Presser Bar Cap (washable)
908(804)	Lifting Presser Bar Bell Crank Driving Arm Short	19369	Vibrating Presser Bar Spring
966(805)	Bracket Screw	19370	Knee or Foot Lifter Lifting Lever Pin
966(805)	Feed Lifting Rock Shaft Crank Connecting Rod Cap Screw	19372	Oscillating Shaft Crank
988(803)	Oscillating Shaft Crank Slide Block Screw Stud	19373	Knee or Foot Lifter Lifting Lever
1053(804)	Shuttle Race Cup Screw	20340	743(830), two each 130(813) and 2532,
1133(830)	Needle Bar Bushing (lower) Set Screw	21301	Lifting Presser Bar Guide Bracket with 433(830)
1133(830)	Needle Bar Bushing (upper) Set Screw	24131	Arm Oil Tube with 52045
1518(809)	Connection Hinge Screw Nut	24130	Shuttle Bobbin Case Tension Plate
1519(805)	Oscillating Shaft Crank Slide Block Screw Stud Nut	24132	Shuttle Race Body
1520(805)	Feed Rock Shaft Screw Centre Nut	24148	Shuttle Race Cap
1518(805)	Feed Connecting Link Hinge Screw Nut	24149	Shuttle Race complete, Nos. 907(806), 2531, 24412,
1518(809)	Feed Lifting Rock Shaft Crank Connecting Rod Hinge Screw Nut	24589	62502, two each 130(813) and 2532,
1518(809)	Feed Lifting Rock Shaft Crank Connecting Rod Hinge Screw Nut	24890	Lifting Presser Bar Guide Bracket with 433(830)
1518(809)	Lifting Presser Bar Bell Crank Driving Arm Eccentric	24891	Shuttle Race Slide, complete, Nos. 42076, 12431(819) and
1619(805)	Connection Hinge Screw Nut	29513	two 1208(819).
1519(805)	Oscillating Shaft Crank Slide Block Screw Stud Nut	32374	Feed Rock Shaft Crank with 157(813)
1520(813)	Feed Lifting Rock Shaft complete, Nos. 13736 and 19447	43946	Tension Releasing Lever
1521(805)	Knee or Foot Lifter Lifting Lever Connecting Rod Lock Nut	43946	Thread Take-up Spring
1560(803)	Tension Releasing Thimb Nut	43977	Feed Lifting Rock Shaft Crank Connecting Rod with 43977,
NOTE: Part No. 1560 cannot be supplied individually. Orders must specify No. 4441.	Shuttle Bobbin Case Latch	50037(830)	Feed Lifting Rock Shaft Crank Connecting Rod Cap
1619(805)	Crank Connecting Rod Hinge Screw Nut	50137(830)	Note: Part No. 5032 cannot be supplied individually. Orders must specify No. 43976.
1813	Feed Lifting Rock Shaft Crank Driving Arm Pin	51224(818)	Oscillating Shaft Crank
1904	Needle Bar Connecting Stud Roller (roller only)	51354(803)	Feed Lifting Rock Shaft
2049	Lifting Presser Bar Back Position Pin	52045	Feed Lifting Rock Shaft
2102	Lifting Presser Bar Bell Crank Driving Arm Pin	52073	Feed Lifting Rock Shaft
2531	Shuttle Race Back	52165	Feed Lifting Rock Shaft
2533	Shuttle Race Back Spring	52184	Feed Lifting Rock Shaft
2973	Shuttle Bobbin Case Latch Lever	52239	Feed Lifting Rock Shaft
		52454	Thread Raiser
		56813	Feed Bar Screw Centre 311(803) with 1519(805)
		56814	Feed Lifting Rock Shaft Screw Centre 307(803) with 1516(809)
		56816	Feed Rock Shaft Screw Centre 307(803) with 1513(809)
		62502	Shuttle Race Body 2413 with 2413 and two 103(804)
		62740	Shuttle Bobbin Case with 531(806), 592(805), 2975,
		15141 and 15278	15141 and 15278
		Shuttle Driver with two 1095(803)	Shuttle Driver with two 1095(803)
		Arm Oil Tube with 5205	Arm Oil Tube with 5205
		599627	Crane Connecting Rod Oil Pad
		101194	Crane Connecting Rod with 101194 and two 896(830)
		101795	Face Plate (standard for all Sales Divisions except N.A.I.M.O.)
		102578	Face Plate complete, Nos. 101577, 139615 and 139768 (standard for all Sales Divisions except N.A.I.M.O.)
		107579	(standard for all Divisions except N.A.I.M.O.)
		10920(803)	Shuttle Driver Set (standard for N.A.I.M.O.)
		12504(803)	Feed Lifting Rock Shaft Crank Connection Red Oil Pad (feet)
		130759	Lifting Presser Bar Ball Crank Driving Arm (standard for all Sales Divisions except N.A.I.M.O.)
		107360	Lifting Presser Bar Ball Crank Driving Arm Shaft Bracket complete, Nos. 10399, 19359, 19360 and agents only
		107579 (standard for all Sales Divisions except N.A.I.M.O.)	Bracket complete, Nos. 10399, 19359, 19360 and agents only
		139702 with 52184	Shuttle Driver Set (standard for N.A.I.M.O.)
		139704	Feed Lifting Rock Shaft Crank Connection Red Oil Pad (feet)
		139705	Feed and Feed Lifting Eccentric Sleeve
		132590	Arm Oil Tube Packing (braided cotton)
		139615	Face Plate Thread Guard (upper), complete (for agents only)
		139702	Arm Oil Tube
		139703	Arm Shaft Flanged Bushing (back)
		139704	Arm Shaft Flanged Bushing (front)
		139705	Arm Shaft Flanged Bushing (intermediate)
		139706	Arm Shaft Flanged Bushing (back) with 233(805), 139710
		139710	Arm Shaft Flanged Bushing (back) with 233(805), 139710
		139711	Arm Shaft Flanged Bushing (back)
		139712	Arm Side Cover
		139713	Feed Forked Connection
		139717	Feed Forked Connection
		139721	Feed Regulator Hinge Screw Friction Washer
		139722	Machine Pulley (dia. "1") Ball Groove (dia. "1") belt groove 2.9" with two 43(830) for Latin America, Orient and United States
		139723	Needle Bar Bushing (upper)
		139724	Oscillating Rock Shaft complete, Nos. 4786, 12288 and 139725
		139725	Stitch Indicator Plate
		139726	Thread Take-up Lever Link
		139727	Thread Take-up Lever Link
		139728	Thread Take-up Lever Link
		139729	Needle Clamp Screw
		139730	Feed Regulator Hinge Screw
		139731	Feed Regulator Hinge Screw
		139732	Needle Clamp Screw
		139733	Needle Clamp
		139734	Face Plate (standard for N.A.I.M.O.)
		139735	Face Plate, complete, Nos. 7336, 32574, 43946, 44161, 147151, 147152 and two 2102
		139736	Oscillating Rock Shaft
		139737	Thread Take-up Lever Link
		139738	Thread Take-up Lever Guard
		139739	Needle Bar Connecting Stud Support
		139740	Needle Clamp
		139741	Needle Clamp
		139742	Needle Clamp
		139743	Needle Clamp
		139744	Needle Clamp
		139745	Needle Clamp
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		139766	Needle Clamp
		139767	Needle Clamp
		139768	Needle Clamp
		140119(830)	Needle Clamp Screw
		140874(803)	Feed Regulator Hinge Screw
		140877(818)	Feed Regulator Hinge Screw
		141338	Needle Clamp
		141751	Tension Releasing Disc
		166019	Tension Spring
		166024	Stitch Indicator
		172884	Thread Take-up Layer Link
		172885	Oscillating Shaft Crank Slide Block
	*	Not supplied to Agencies.	